



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2512

Job Sheet 181142



Part No: D2512

Job Qty: 1 ea

Part Name: Basket Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/23/18

Job Tracking No:

Due Date: 8/3/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV H Rev IPP:M03.01.31 AddedD2012-117forD130-701-041 KJ/RF IPP Rev:N 06.04.05 Added level21 EC IPP REV:O ADDED D3490-1/-3 FOR D130-701-011/-043 10-04-20 JLM VERIFIED BY:DD IPP Rev:P 08-08-29 revE as per dwg DD verified by:EC IPP Rev:Q 08-09-24 plug holes prior to powder coating DD verified by:EC IPP Rev:R 10.06.29 added pressure wash DD verf:EC IPP REV:S 12.07.27 AS PER DWG REV.F DD VERF:EC IPP REV:T 12.08.08 AS PER DWG REV.G DD VERF:EC IPP REV:U 16.11.03 AS PER DWG REV.H DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/3/18	8/3/18	0.00	0.00	Start Up Large Fab-2		DC 2018-08-15
100	Large Fab	1 pcs	8/3/18	8/3/18	0.00	15.13	Large Fab 1		LC
110	QC	1 pcs	8/3/18	8/3/18	0.00	0.00	QC9		CPL
120	QC	1 pcs	8/3/18	8/3/18	0.00	0.00	QC5		CPL
125	HandFinish	1 pcs	8/3/18	8/3/18	0.00	1.35	HandFinish2		SA 18-08-22
130	Powdercoat	1 pcs	8/3/18	8/3/18	0.00	0.77	Powdercoat1		DL 18-8-22
140	HandFinish	1 pcs	8/3/18	8/3/18	0.00	1.35	HandFinish3		DE 18-08-23
150	QC	1 pcs	8/3/18	8/3/18	0.00	0.00	QC3		BK 18-8-23
160	Packaging	1 pcs	8/3/18	8/3/18	0.00	0.00	Packaging3		BE 18-08-23
170	QC21-SA	1 Ea	8/3/18	8/3/18	0.00	0.00	QC21		21 AUG 23 2018

Part Op 100 - 1- Weld ribs as per Dwg D2512 using Welding Jig DT 9436 2- WELD MESH AND REMOVE SECTIONS OF MESH
Descriptions: WHERE INDICATED AS PER DWG

130 - 1- Plug all holes prior to Powdercoat START TIME: 11:00 FINISH TIME: 3:35 START TIME: 11:15

140 - Wing Walk and Spray Paint black as per Dwg D2512 and QSI 005 4.4 Batch: 5098120

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2232-1	Basket Hinge	2 Ea (2 ea)	90-Start up Operation	2065348
D2236	Lid Rib	4 Ea (4 ea)	90-Start up Operation	5099027
D2506	Label Plate	1 Ea (1 ea)	90-Start up Operation	164261
D2512-3	Rib	2 Ea (2 ea)	90-Start up Operation	5033195
D2512-5	Rib	6 Ea (6 ea)	90-Start up Operation	5082425
D2512-7	Rib	3 Ea (3 ea)	90-Start up Operation	5058349
D2581	Mounting Bracket	2 Ea (2 ea)	90-Start up Operation	5078989
D3825-043	Rib Assembly (Basket End, Lid)	2 Ea (2 ea)	90-Start up Operation	5000990
M304EX0.75-16F	Expanded Metal Flat SS	32 sf (32 ea)	90-Start up Operation	50767
				5070545

Job Allocations

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Operation
90-Start up Operation

Component Part

Required

Inventory

Allocated

D2232-1

2

9

0

D2236

4

0

0

D2506

1

22

0

D2512-3

2

6

0

D2512-5

6

12

0

D2512-7

3

4

0

D2581

2

49

0

D3825-043

2

0

0

M304EX0.75-16F

32

1,433

0

Part Specifications

Specifications could not be found.

Plex 7/23/18 9:26 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

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